

*Interior
 Replacement
 Installation
 Instructions
 for
 CompositWood®
 Casement/Awning
 Windows*



Tools needed:

- Utility Knife
- Caulking Gun & Caulk
- Drill/Screw Gun
- Small Flat Pry Bar
- Level or Straight Edge
- Straight Screwdriver with 3/16" blade
- Phillips Screwdriver
- Hammer

In this window package:

SCREW PACK

- Series 9800** - (4) - 8x3" SS Truss head screws
 (2) - 3/8" hole plug buttons

• Interstate is not responsible for the reinstallation of windows due to incorrect size, options or damage; inspect all new windows before removing old ones. Refer to "Existing Wood Window Removal" instructions on this website for safe window removal and recycling information.

- Check frame opening width and height, each must be 1/4" to 1/2" larger than replacement window frame dimensions.
- Installation of this window is done from the "Interior" with window treatments removed.
- Prior to removing the old window, review the new windows for the correct quantity and sizes to fit all openings.

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1

This installation requires two people and is based on the installation of Interstate 4200/6400 vinyl casement/awning replacement windows.

2

With the new window positioned in the opening and shimmed level, square, and plumb, proceed by opening the sash and exposing the sash pocket channel. The channel in the exposed sash pocket will be the location of the fasteners needed to anchor the window in place. The sash covers are located on the sill and jamb and they are easily removed by lifting and rotating inward. With the sash covers removed and a 5/32" pilot hole drilled through the center of the channel at the shim location, fasten the window in place using the 3" Stainless Steel #8 truss head screws. When replacing the sill sash cover center it in position. Side reveals should be equal.

3

With the fasteners complete at the sill and jamb locations anchor at the head sash pocket area. The head is fastened through the center of the sash pocket by drilling a 5/32" pilot hole in the center of the sash pocket cover in the head location where needed. In the same location as the 5/32" pilot hole, drill a 3/8" hole to accept a 3/8" plug button which will conceal the fastener.

4

Inspect and operate the window before completing the installation. Check that all frames are straight without any bowing or hour glassing and that the window operates and locks smoothly. With this portion of the installation complete replace the sash pocket covers on the jambs and the sill and proceed to complete the installation.

5

If plug buttons are used for the installation a 3/8" access hole must be drilled in the preferred location for each fastener. After the screws are installed through the 3/8" access hole a 3/8" button is inserted to create a clean hidden fastener application. The fasteners and the plug buttons are not included and are available through the Interstate service department by calling 1-(800) 338-9997.

6

With the anchoring complete and the unit operating correctly insulate the perimeter with minimal expandable foam or loose fitted fiberglass insulation and apply new stop molding where applicable. The exterior sill closure (sill expander included) snaps in to the bottom exterior channel at the bottom of the frame. The sill expander should be trimmed to fit 1/8" off the existing sill. Prior to attaching the sill expander insulate the void under the frame of the new replacement window if applicable and snap in the sill expander.

7

With the new window installation ready to be sealed with approved sealant at the bottom edge of the sill expander leave a 1" weep hole in the sealant four inches from each edge of the installed expander.

8

The installation of replacement casement/awning windows could vary depending on the window being removed and the type of stops and trim that will be reused in the new installation. The new window must be installed in a bed of sealant against all stops that are used both inside and out around the perimeter of the new installation. This will insure the water tight integrity along with minimal air infiltration that could occur if not addressed.

9

If extra installation parts are needed such as fasteners, plug buttons, sill or head expanders please call the Interstate Service Department at 1-(800) 338-9997 or email service@interstatebldg.com.

Maintenance

Precautions:

- Protect window from direct contact with any brick washes or other chemicals.
- Properly mask windows when painting or staining.
- Be careful, metal razor blades can damage the glass or other surfaces.
- Do not use abrasive cleaners on vinyl or glass surfaces, they will scratch the surface.

Cleaning:

- Clean glass with a liquid glass cleaner and a soft towel.
- Window frames and sash can be cleaned using a mixture of a mild detergent and water with a soft towel or brush.
- Clean balances by flushing with clean water. Do not use chemicals or lubricants.
- Isopropyl alcohol can be used for tough-to-clean areas.
- For additional information go to www.interstatebldg.com.

