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3-Lite Supplemental Installation Instructions for Vinyl Patio Door Models 4202 and 6400

4202 Model 3-Lite PD Astragal Kit

- 6 - #8 x 1 1/4 Pan Head (Secure Astragal)
- 2 - #8 x 1 1/2 Pan Head (Secure Keeper)
- 2 - Track covers for interior and exterior tracks on astragal
- 1 tube of silicone (clear)

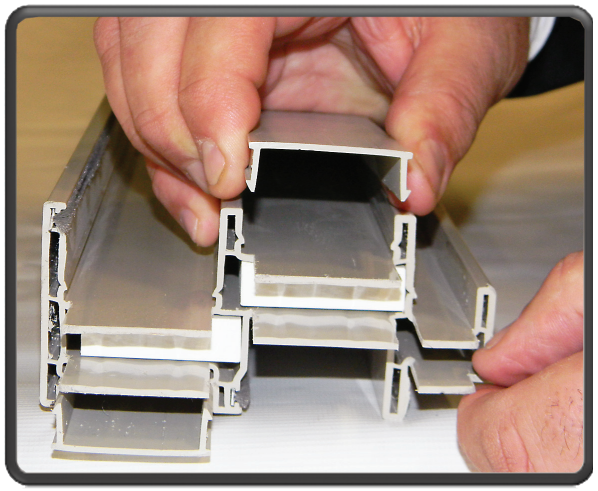
6400 Model 3-Lite PD Astragal Kit

- 4 - #8 x 1 1/4 Pan Head (Secure Astragal)
- 4 - #8 x 1 1/2 Pan Head (Secure Keeper)
- 2 - Track covers for interior and exterior tracks on astragal
- 1 tube of silicone (clear)

INSTRUCTIONS

- Install and square doors per 2-panel instructions that were supplied with the door.

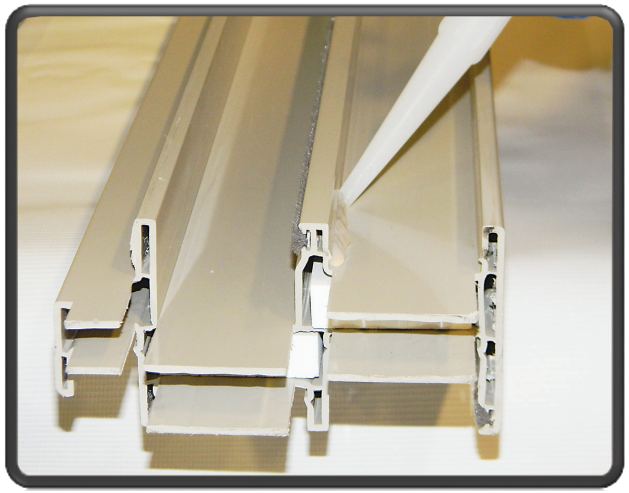
- Install astragal fixed panel in exterior track and into jamb pocket, making sure the spacer are in place in sill and jamb and supporting the door.



- Remove snap-in cover supplied in astragal and set aside.

- Adjust sashes to have equal penetration at the head and sill pocket before proceeding to the next step.

- Dry fit the astragal to assure proper fit. If the astragal does not fit, the frame must be adjusted. Do not cut the astragal.



- Ready astragal for installation by applying a bead of silicone in each corner of astragal in channel being applied to fixed panel. Place astragal on panel and drill and 1/8” hole 2” up from bottom of astragal.

- Apply #8 x 1 1/4 one way screw, repeat at opposite end.

- Apply 4 additional one way screws evenly spaced from top to bottom.

- Check for fit and assure operation, making sure door penetrates no less than 7/16” but no more than 1/2” into receiving pocket before applying keeper. This will ensure a proper interlock. If more penetration is required, you can remove the spacers from behind either fixed panels and back into the track to achieve desired depth.

- **For 4202 Model:** After adjusting panels for proper alignment and installing handle, follow hardware instructions for keeper alignment. Drill 1/8 pilot holes and use 2 #8 x 1 1/2 pan head screws to secure keeper.

- **For 6400 Model:** After adjusting panels for proper alignment and installing handle, follow hardware instructions for keeper alignment. Drill 1/8 pilot holes and use 4 #8 x 1 1/2 pan head screws to secure keeper.

- Install screen pers installation instructions supllied with screen.